

FIRING PROCESS

TUNNEL KILN TECHNOFAST / TRADIFAST

CLEIA designs and manufactures tight kiln combining **tradition** and **modernity**: the **tunnel kiln Technofast / Tradifast**. **Technofast** walls

and vault are made of prefired refractory pieces with chemical and physical properties perfectly controlled during the manufacturing process.

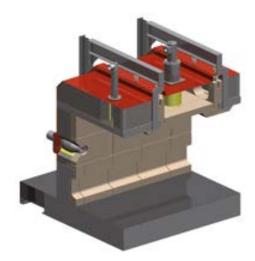
REFRACTORY LINING

The quality of refractory pieces is adapted to their position in the kiln.

Thanks to their **low water absorption** in the preheating zone, the **Technofast** kiln offers a very good chemical resistance against the poluted exhaust gases emited in the preheating zone.

The reinforced wall design combines **good mechanical strength** with low thermal inertia.

The **Tradifast** variant includes refractory bricks walls in place of refractory pieces.





Engineering turn-key solutions

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Technofast kiln is designed with an external supporting steel structure independent from the air **tight vapor fence** itself.

This fully welded metal sheet is properly maintained at high temperature allowing a positive pressure inside the kiln.

PERFECT FIRING CONTROL

Perfect firing control: **Technofast / Tradifast** tunnel kiln is suitable for all type of firing conditions, both at low and high firing temperature, either under oxidizing or reducing atmosphere.

BENEFITS

- Proven design
- Ability to manufacture the steel frame locally
- No double roof
- Refractory pieces interlocked together for a better roof stability
- Possibility of a reinforced thermal insulation
- Firing process and consumption under control
- Possible use of recycled materials



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